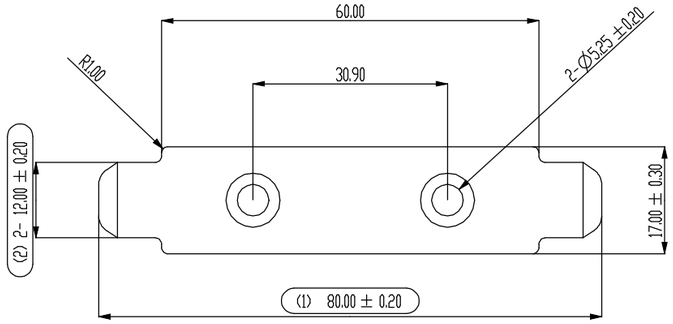
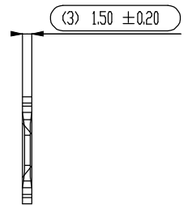
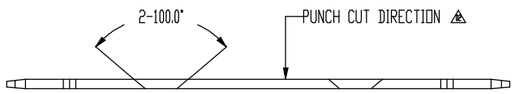


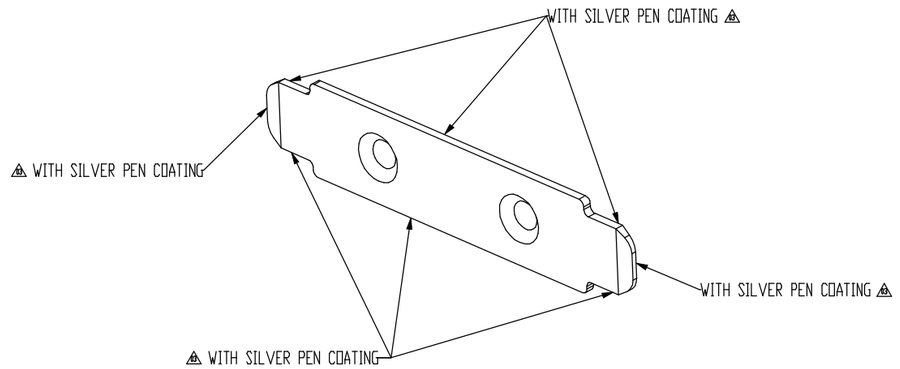
SCALE 1.000



SCALE 1.000







SCALE 1.000

⚠NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(3) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARTICLE APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
⚠10. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATING SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
⚠11. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

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Reason		
	⚠2	MODIFY THE NOTES / ADD PUNCH DIRECTION
	⚠3	ADD SILVER PEN AREA DEFINITION
	.	.
	.	.
	.	.
ZONE		DESCRIPTION

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

DIM \ GRADE	0	1	2	3	4	5
0------16	0.05	0.1	0.15	0.2	0.2	0.5
16------63	0.05	0.15	0.2	0.3	0.3	0.8
63------250	0.05	0.2	0.25	0.4	0.5	1.2
250------500	0.1	0.25	0.3	0.6	0.8	1.8
500------1000		0.3	0.5	0.8	1.2	3.0

FINISH.
COATING:NO
PRINTING:NO

PART NO. 123400001146A

SCALE 1/1 | UNIT MM ~~(IN)~~

DESIGN Curtis 29-JUN-16

MATERIAL SGCC T=1.5mm

facebook

DWG. TITLE. SHEET 1/1

BRACKET GUIDE ES7632BT-0415-168FB

REV. 03

SIZE A3